



COMMUNITY PLANNING, ZONING AND DEVELOPMENT DIVISION  
SANTA ROSA COUNTY, FLORIDA

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**SANTA ROSA COUNTY  
HOUSING COALITION MEETING AGENDA**

**October 5, 2011  
1:30 PM**

Conference/Media Room, 6051 Old Bagdad Highway  
Milton, Florida

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- I. Call to Order – Janice Boone, Interim Chair
- II. Introduction/Remarks
- III. County Housing Program Update  
*NEW PROGRAM ANNOUNCEMENT*
- IV. Round Table Discussion  
Current Housing and Service Needs
- V. Announcements/Other Business
- VI. Next meeting date: January 4, 2012
- VII. Adjourn